



JOINT INVENTORS

DECLARATION FOR PATENT APPLICATION AND POWER OF ATTORNEY

As the below named inventors, we hereby declare that:

Our residence, post office address and citizenship are as stated below next to our names.

We believe we are the original, first and joint inventors of the subject matter which is claimed and for which a patent is sought on the invention entitled: CUTTING AND LAMINATING APPARATUS FOR PRODUCING REINFORCED WEB, the specification of which is submitted herewith and which may be identified in the United States Patent and Trademark Office by Serial No. 09/698,009 filed October 26, 2000.

We hereby state that we have reviewed and understand the contents of the above identified specification, including the claims.

We acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations, Sec. 1.56(a).

POWER OF ATTORNEY: We hereby appoint the following attorneys to prosecute this application and transact all business in the Patent and Trademark Office connected therewith:

OPPENHEIMER WOLFF & DONNELLY LLP

Craig J. Lervick, Reg. No. 35,244
Harold D. Jastram, Reg. No. 19,777
David J. McKinley, Reg. No. 42,867
Daniel G. Chapik, Reg. No. 43,424
W. Glenn Edwards, Reg. No. 44,426
Cyrus A. Morton, Reg. No. 44,954
Steven C. Lieske, Reg. No. P-47,749

Send correspondence to: Craig J. Lervick, Oppenheimer Wolff & Donnelly LLP, Plaza VII, Suite 3400, 45 South Seventh Street, Minneapolis, MN 55402. Direct telephone calls to Craig J. Lervick, Esq. at (612) 607-7387.

We declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full name of first inventor: Philip A. Koehler

Inventor's Signature

Philip A. Koehler

12 MAR 01

Date

Residence: 12 Dry Run Road, River Falls, Wisconsin 54022

Citizenship: USA

Post Office Address: 12 Dry Run Road, River Falls, Wisconsin 54022

Full name of second inventor: Steven F. Nagel

Inventor's Signature

Steven F. Nagel

12 MAR 01

Date

Residence: 1138 37th Street, Hudson, Wisconsin 54016

Citizenship: USA

Post Office Address: 1138 37th Street, Hudson, Wisconsin 54016